

# Root:1

## EXCEPTIONAL WINE ROOTED IN SUSTAINABLE VITICULTURE

Root: 1 wines use the tenets of *sustainable viticulture* in our farming and winemaking practices to nurture the unique attributes of our vineyards, environment and community.

*“We can maintain the quality of our wines only if we stay true to our goal of being responsible stewards of our environment, our community and each other.”*

— Felipe Tosso, Root: 1 Winemaker



[root1wine.com](http://root1wine.com)



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### Root: 1 Cabernet Sauvignon

Produced using the eco-friendly practices of **sustainable viticulture**

The results of our careful stewardship of the environment, our vineyards and our community are found in the elegant and luscious, ripe fruit flavors of Root: 1 Cabernet.

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### Root: 1 Sauvignon Blanc

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The results of our careful stewardship of the environment, our vineyards and our community are found in the bright citrus notes and clean finish of Root: 1 Sauvignon Blanc.

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## Sustainable Viticulture in practice

Root: 1 is proud to champion the eco-friendly principles of sustainable viticulture through the following practices:

### RIGOROUS SELECTION OF SITE, SPECIES AND VARIETY

Varieties and species are carefully chosen to minimize any impact on the natural balance of the vineyard site. Planting selections are made based on suitability of vines to soil type, soil depth, site climate, site topography and other similar considerations.

### DIVERSIFICATION OF CROPS

Cover crops are planted with the vines in order to prevent erosion and to reduce the need for soil enrichment.

### SOIL MANAGEMENT

The organic content of the soil is preserved by recycling the skins, seeds and stalks from the winemaking process back into the vineyards, resulting in healthy soil and vines with optimal vigor and a natural resistance to pests.

### MANAGEMENT OF WATER USE AND WASTEWATER QUALITY

Water is conserved using a drip-irrigation system that carefully regulates the water supply to the vines.

### PRESERVATION OF WILDLIFE HABITATS

Great care is taken to protect the natural wildlife and plant habitats adjacent to vine plantings in order to preserve the centuries-old natural ecosystems that surround the vineyards.

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